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Fig. 1

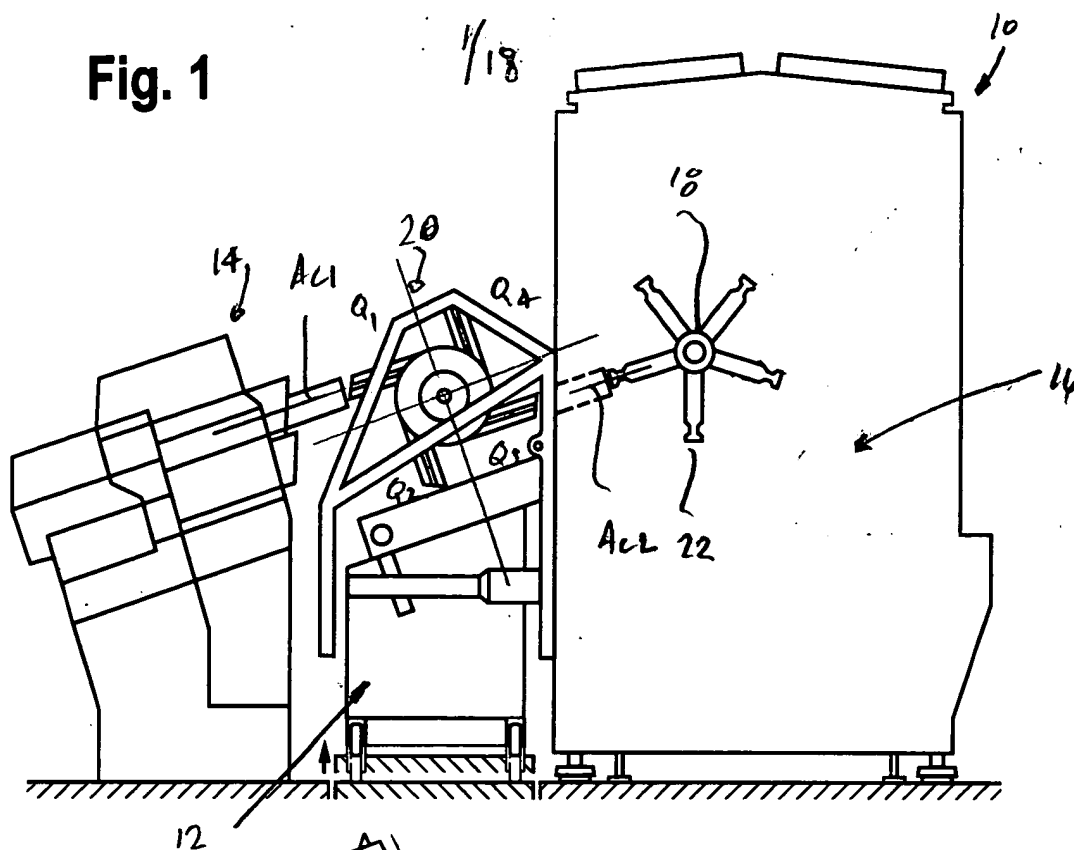
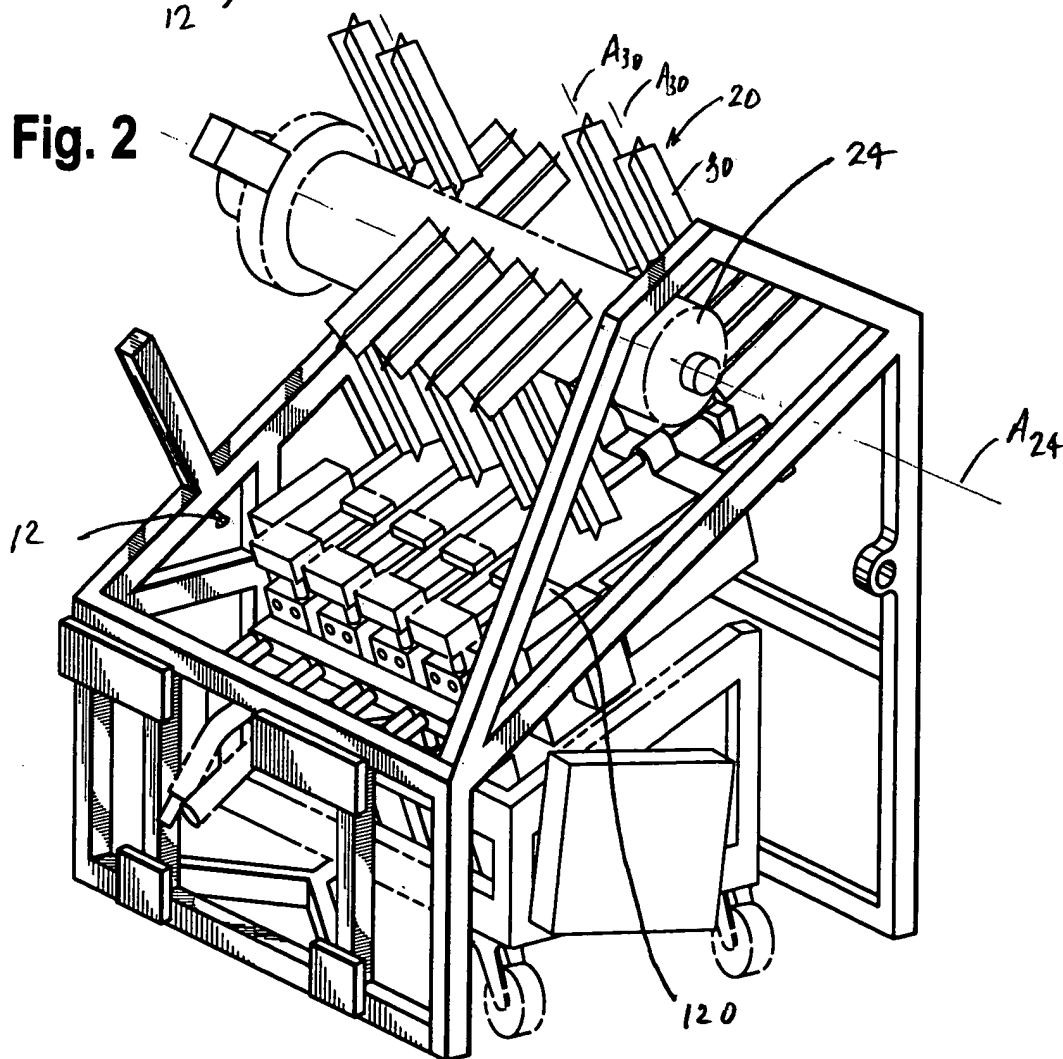
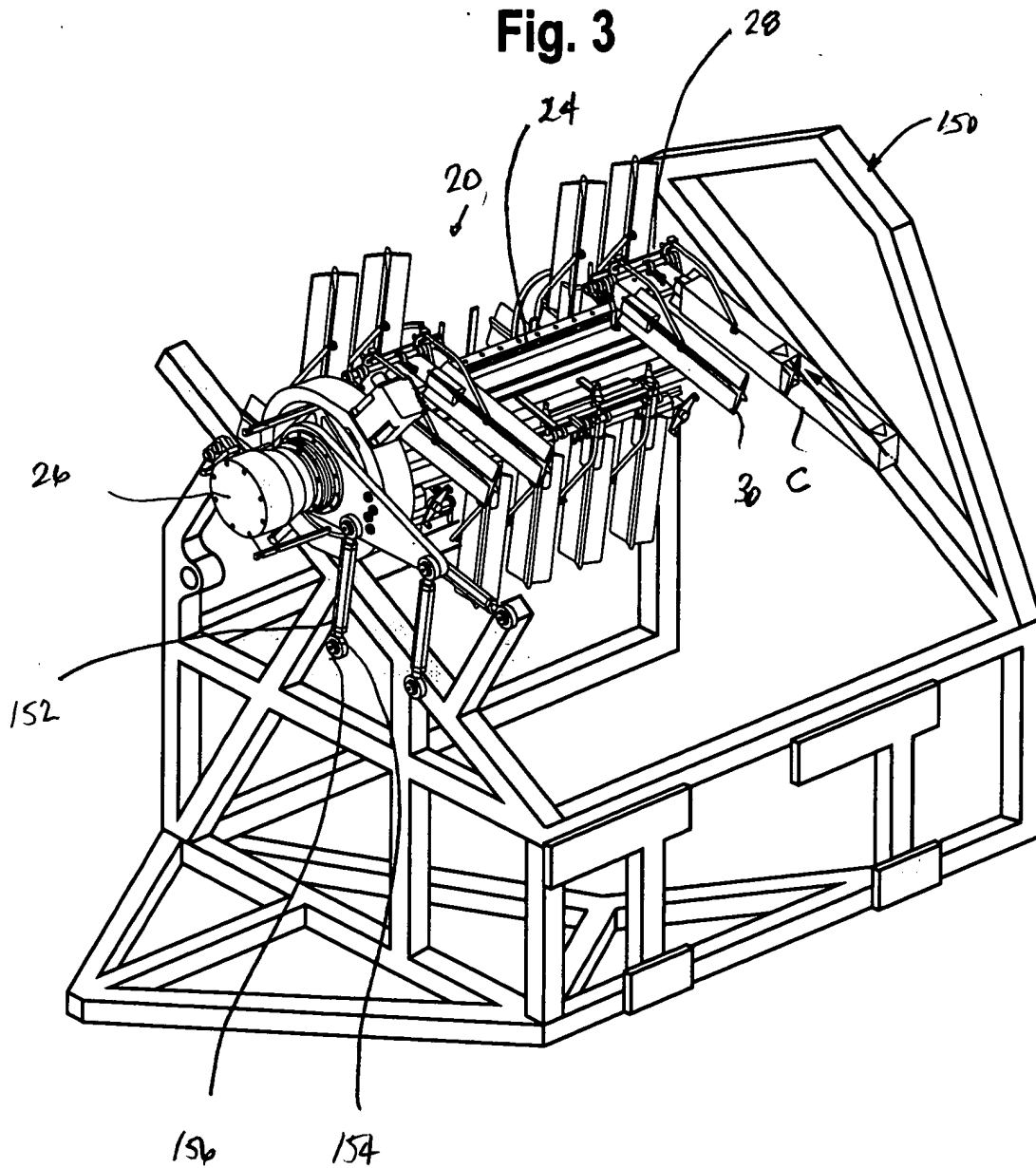


Fig. 2



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Fig. 3



Applicant: Breidenbach et al.
Title: CARTON TRANSFER UNIT
New U.S. Patent Application; Filed: 01/23/2004
Attorney Docket No. TRX 0757 (4346/89368)
Sheet 2 of 18

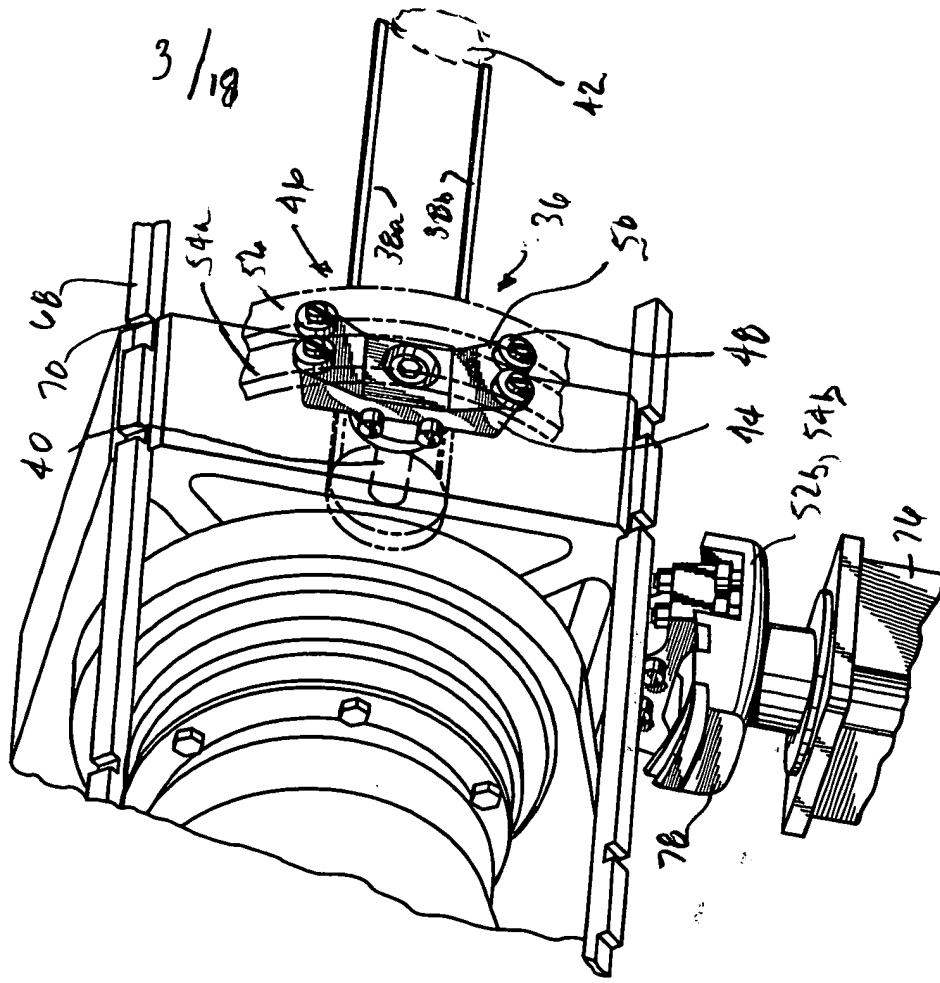


Fig. 4B

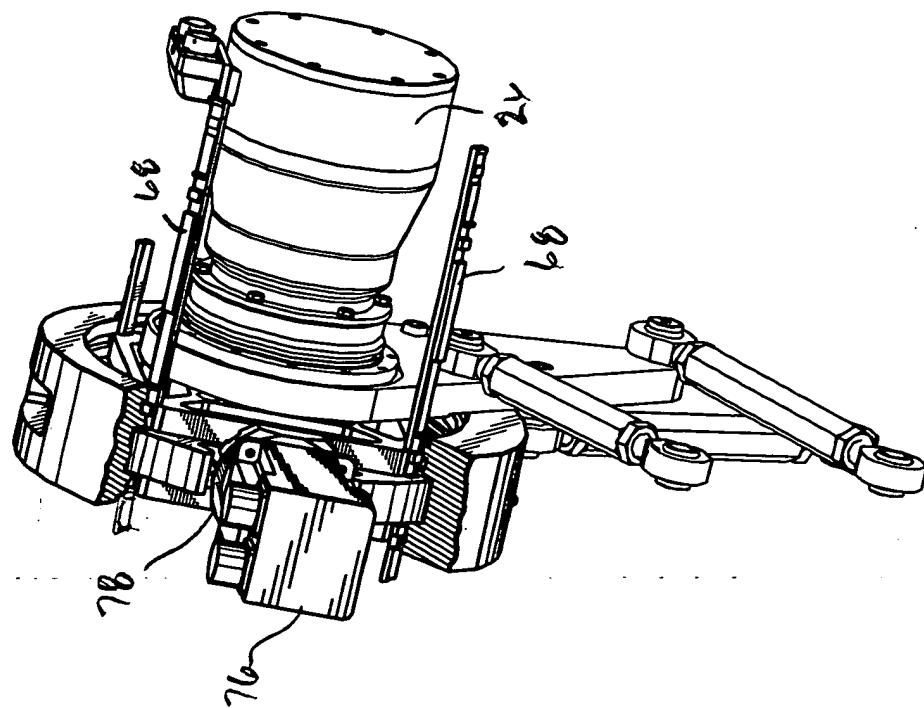


Fig. 4A

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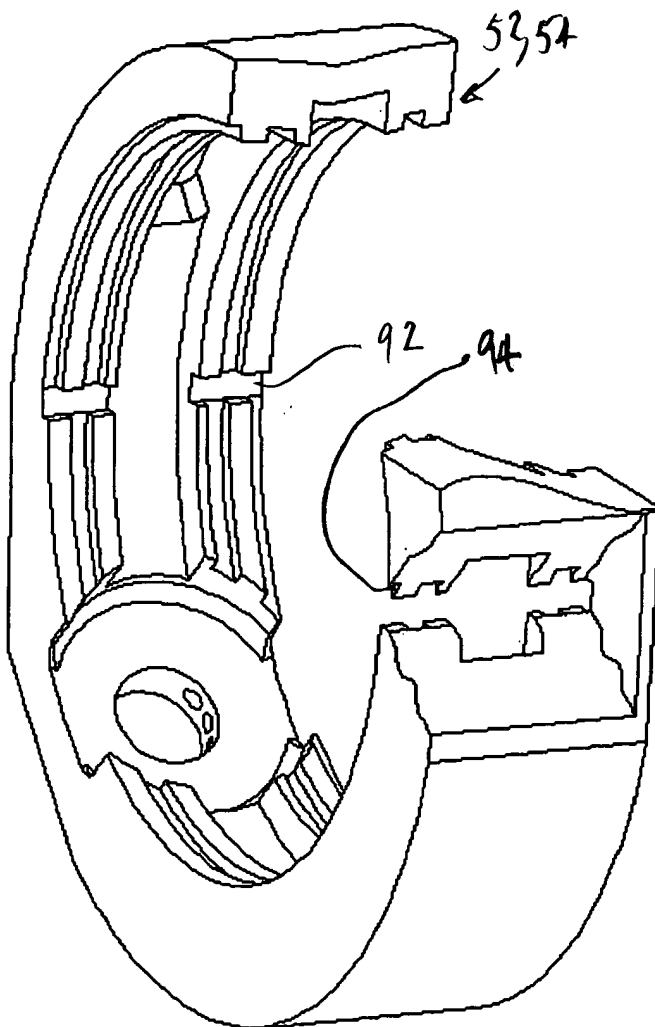


FIG 4c

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Fig. 5

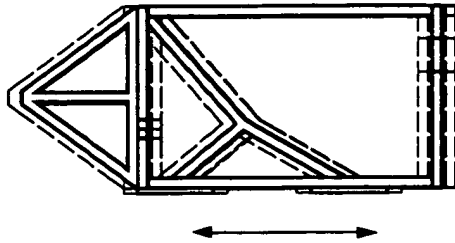


Fig. 6

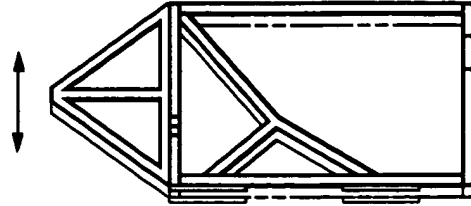


Fig. 7

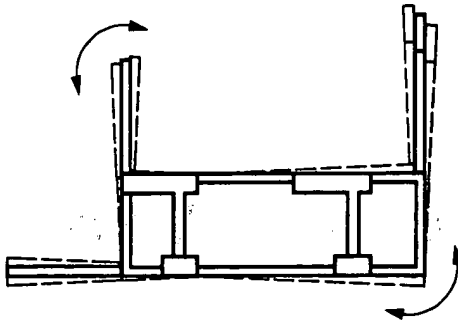


Fig. 8

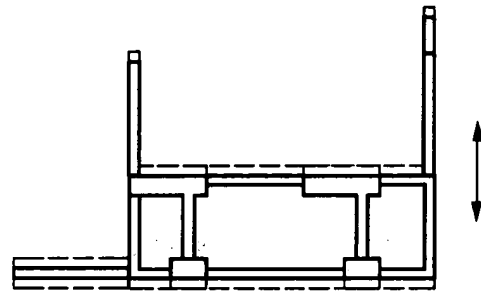


Fig. 9

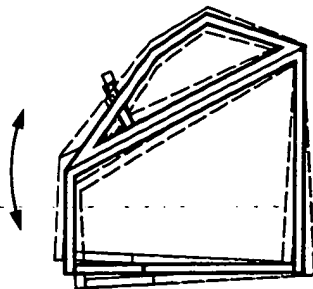
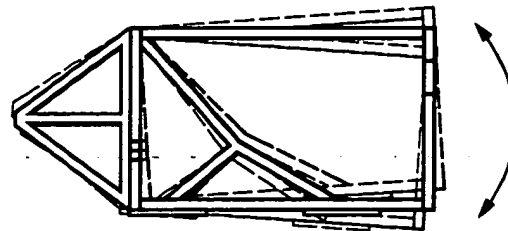


Fig. 10



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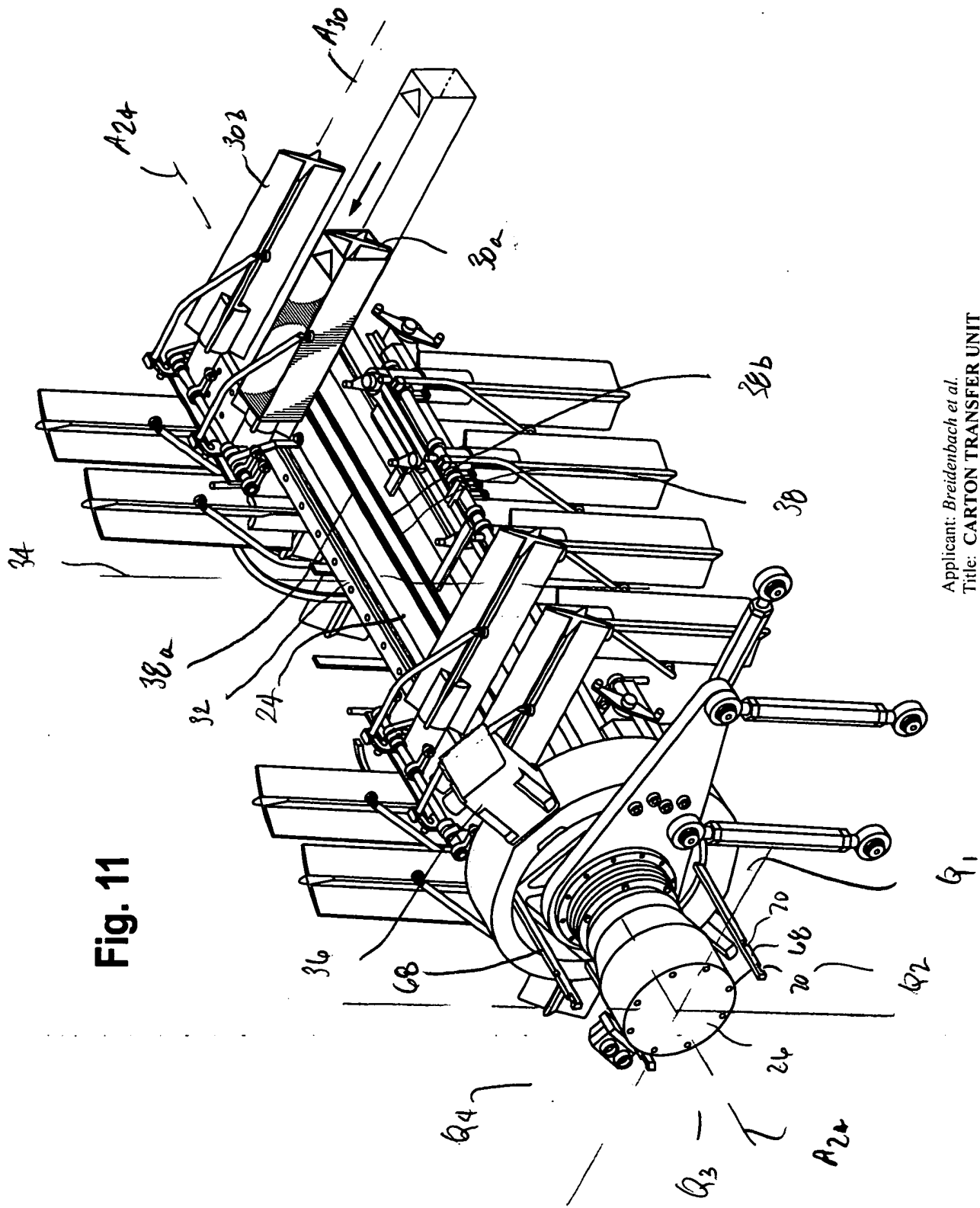


Fig. 11

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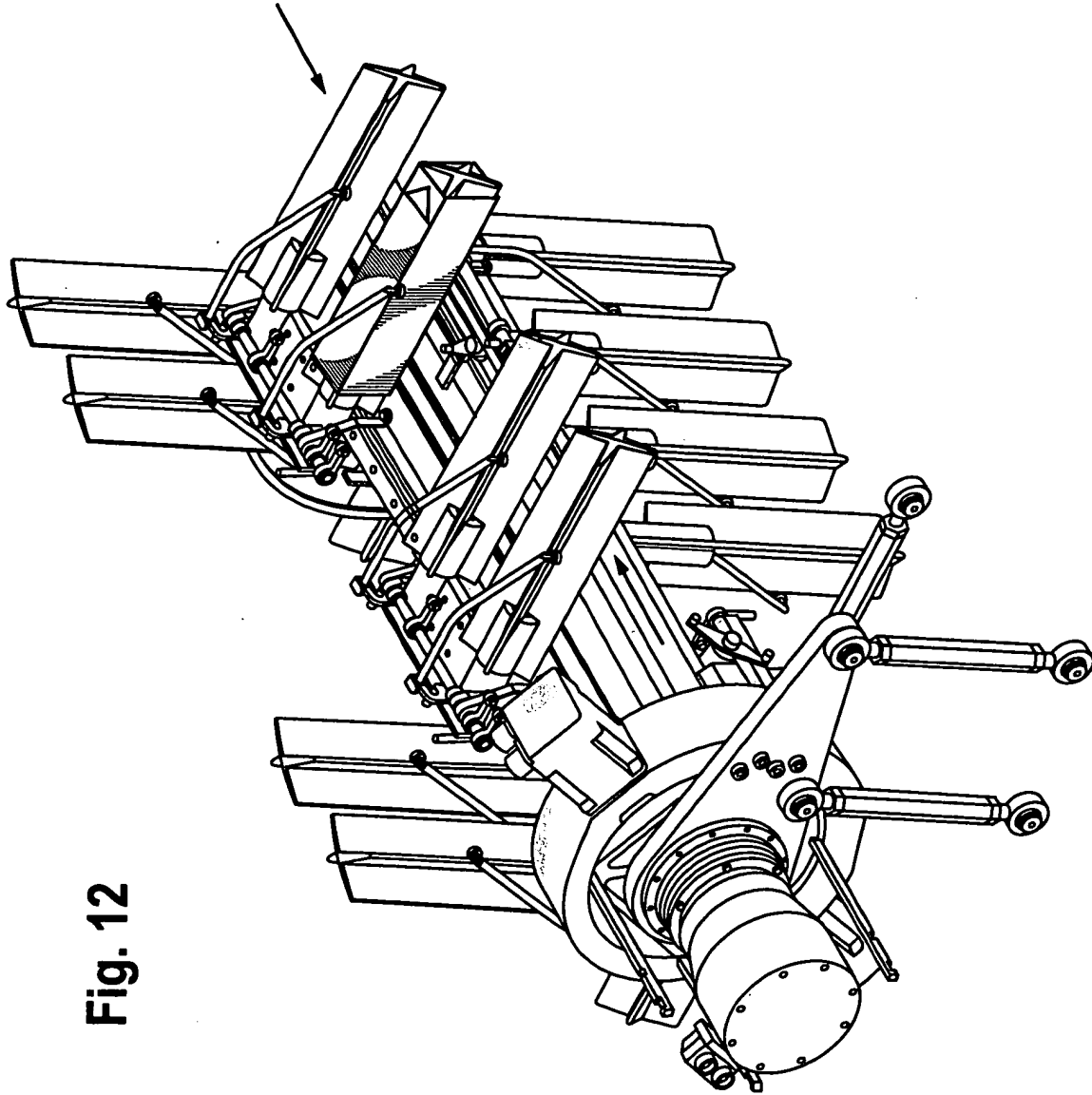
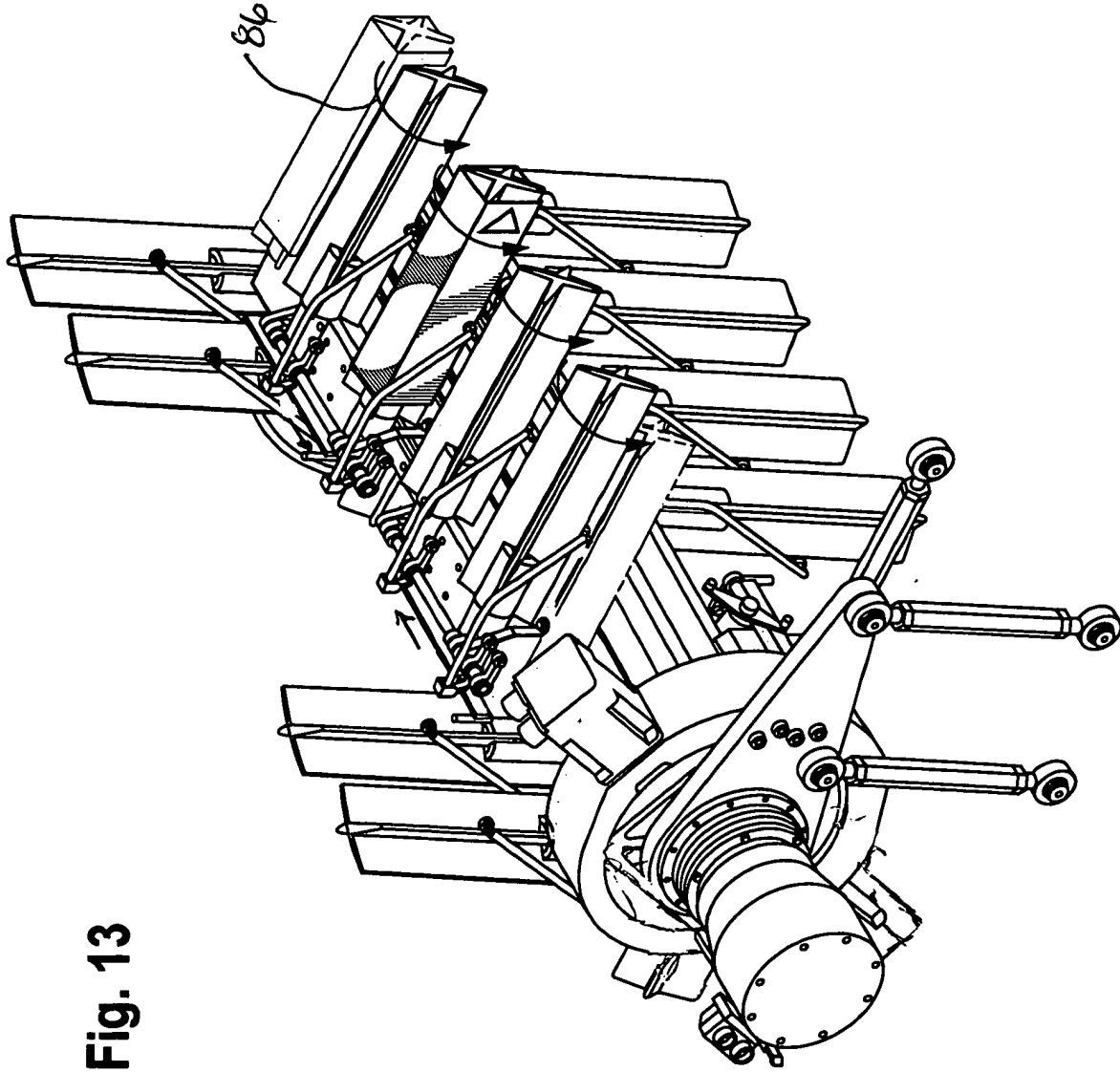


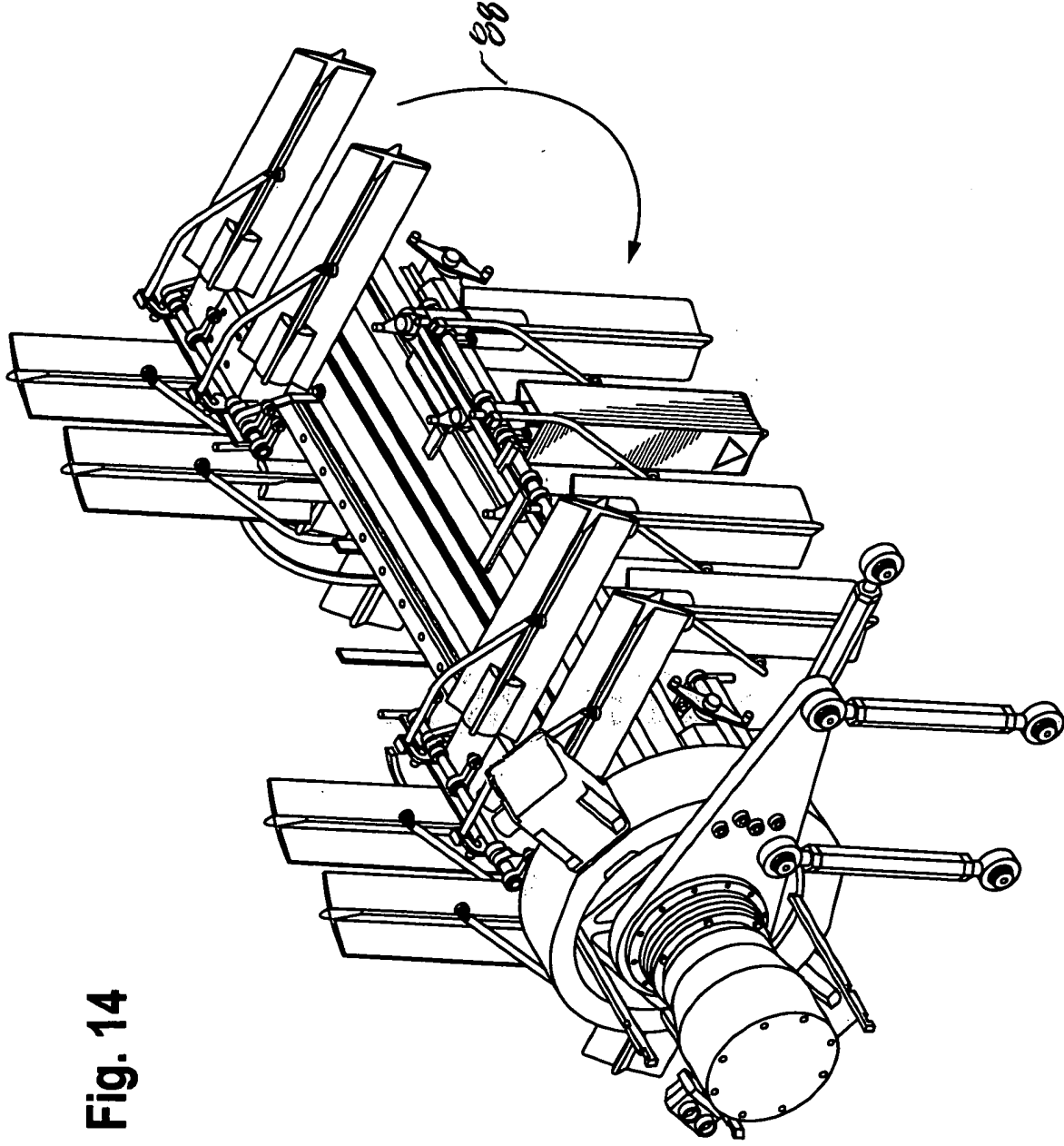
Fig. 12

Fig. 13



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Fig. 14



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Fig. 15A

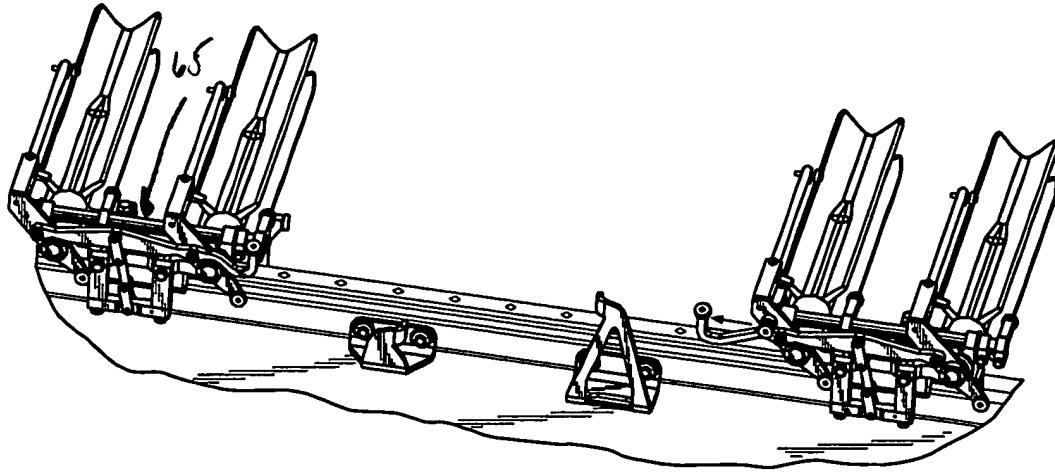


Fig. 15B

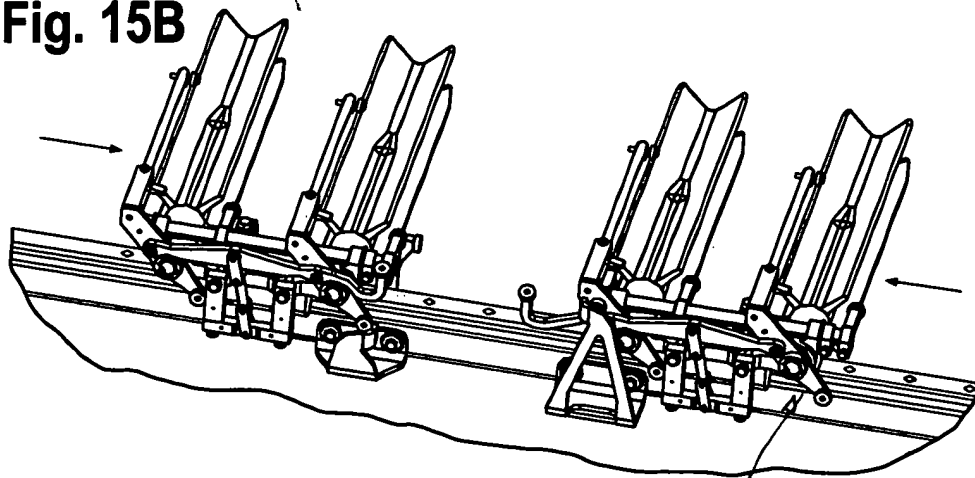
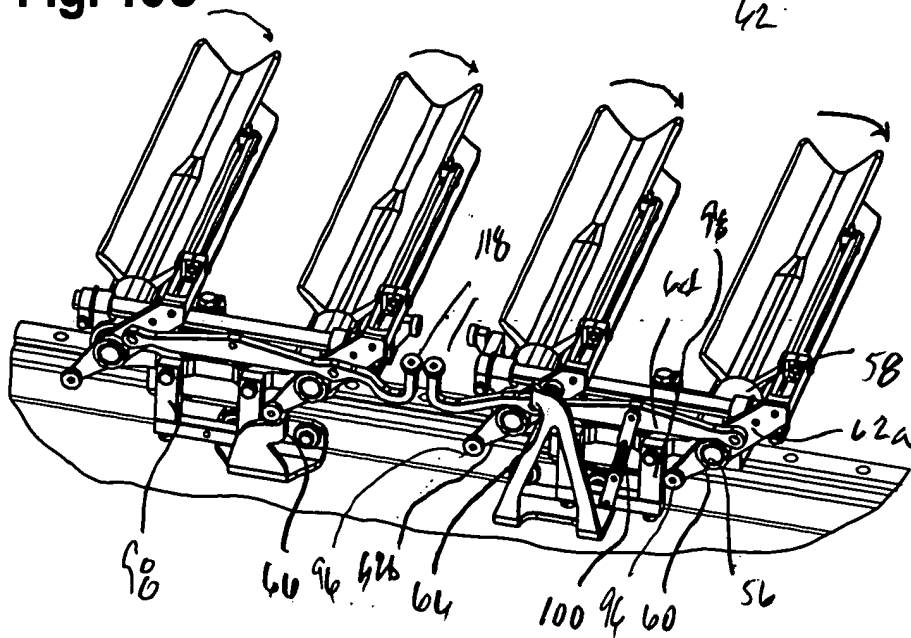


Fig. 15C



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Fig. 15D

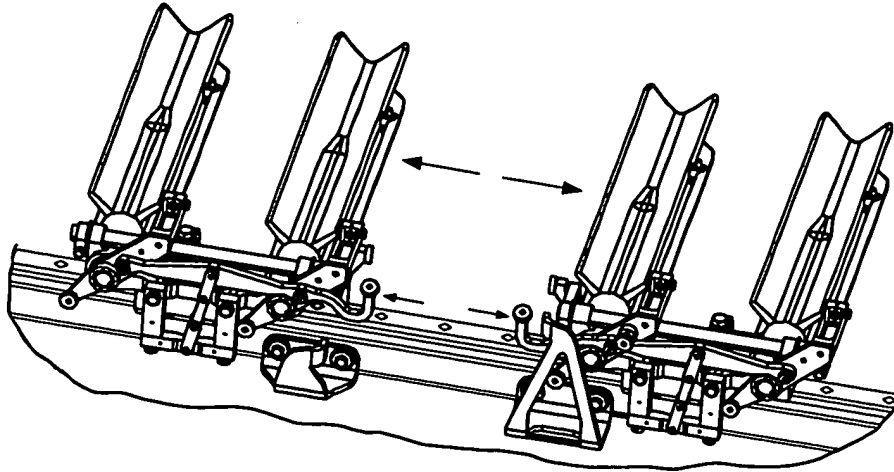


Fig. 15E

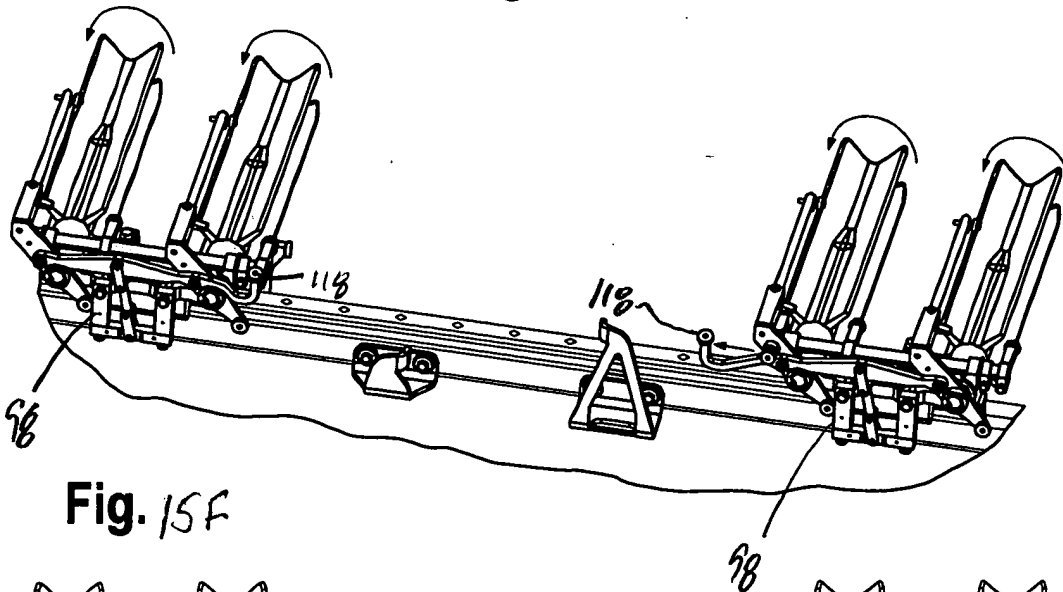
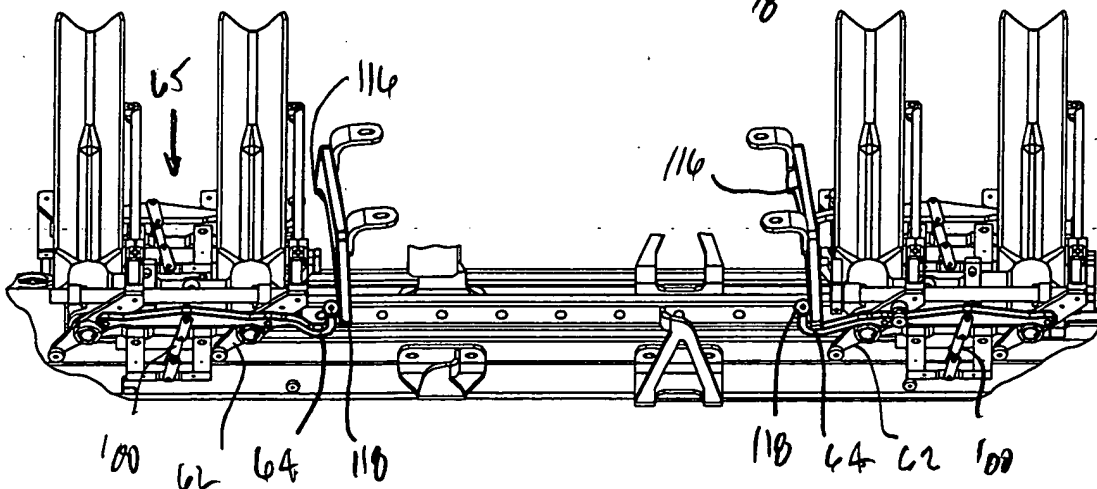
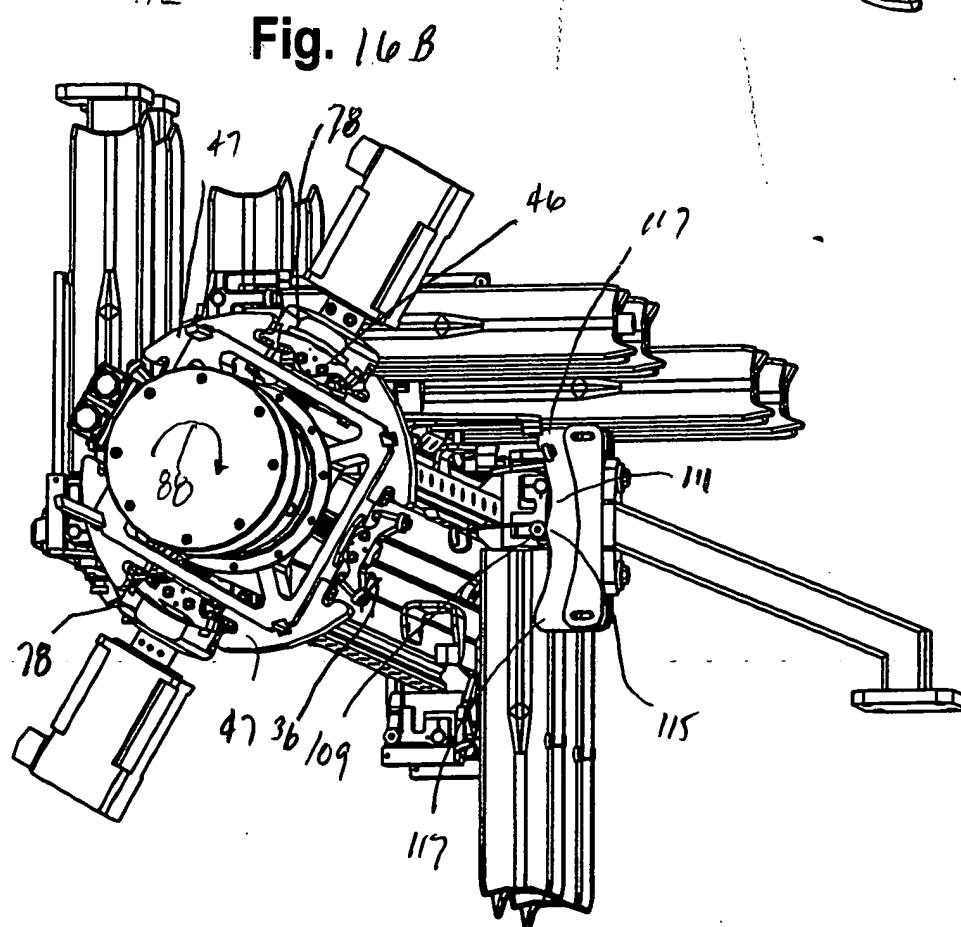
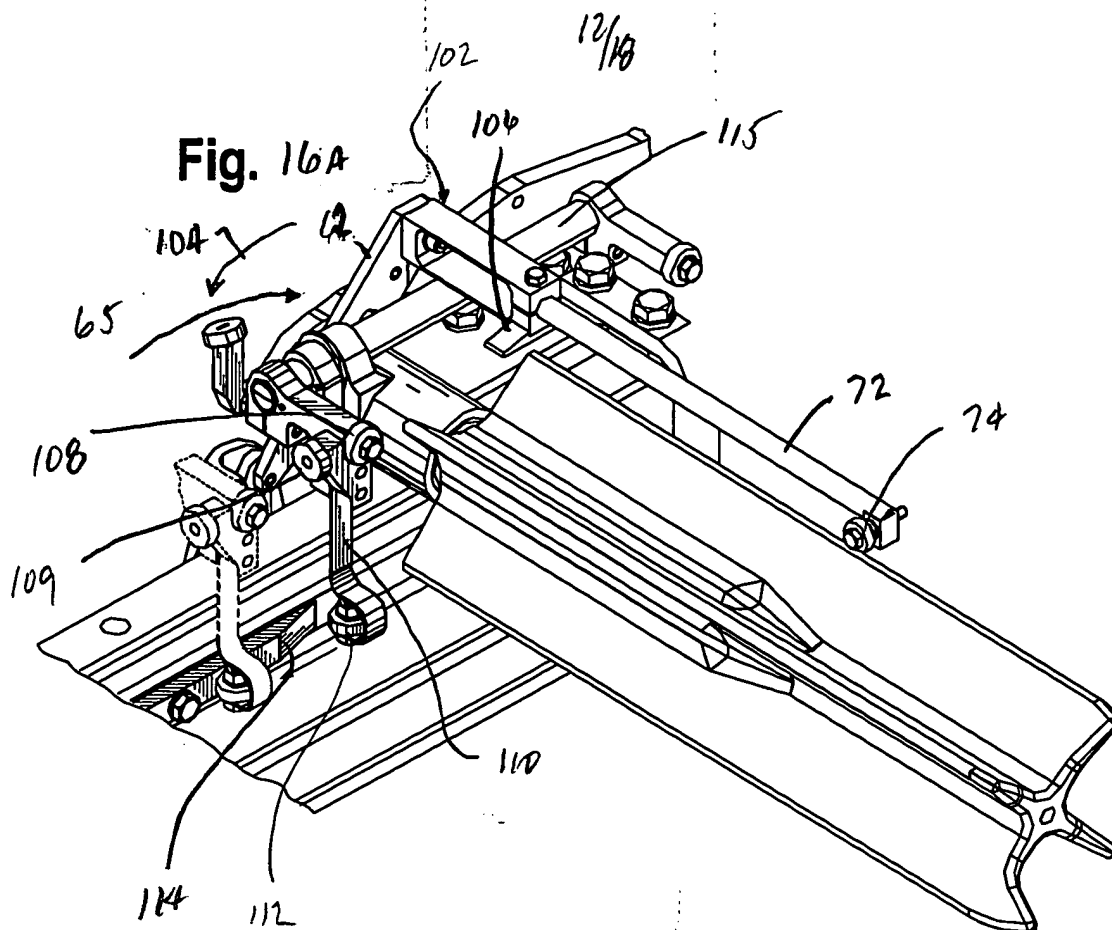


Fig. 15F





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Fig. 17

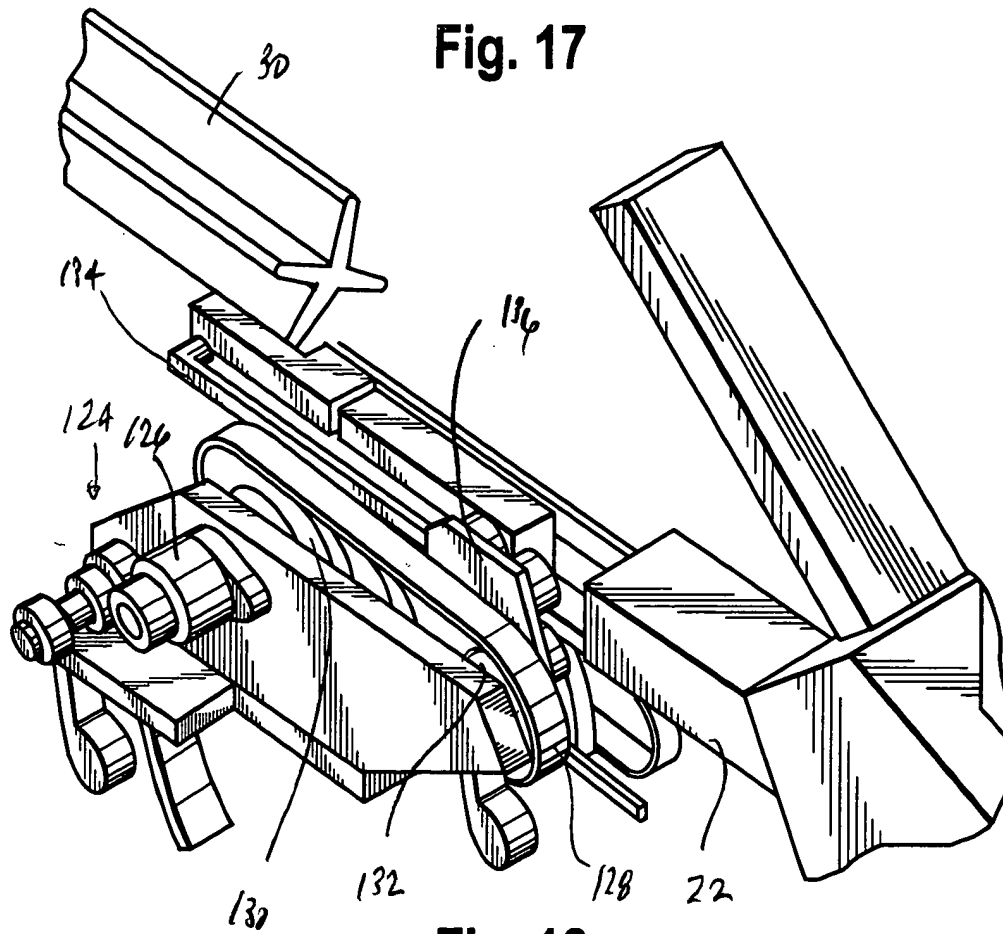


Fig. 18

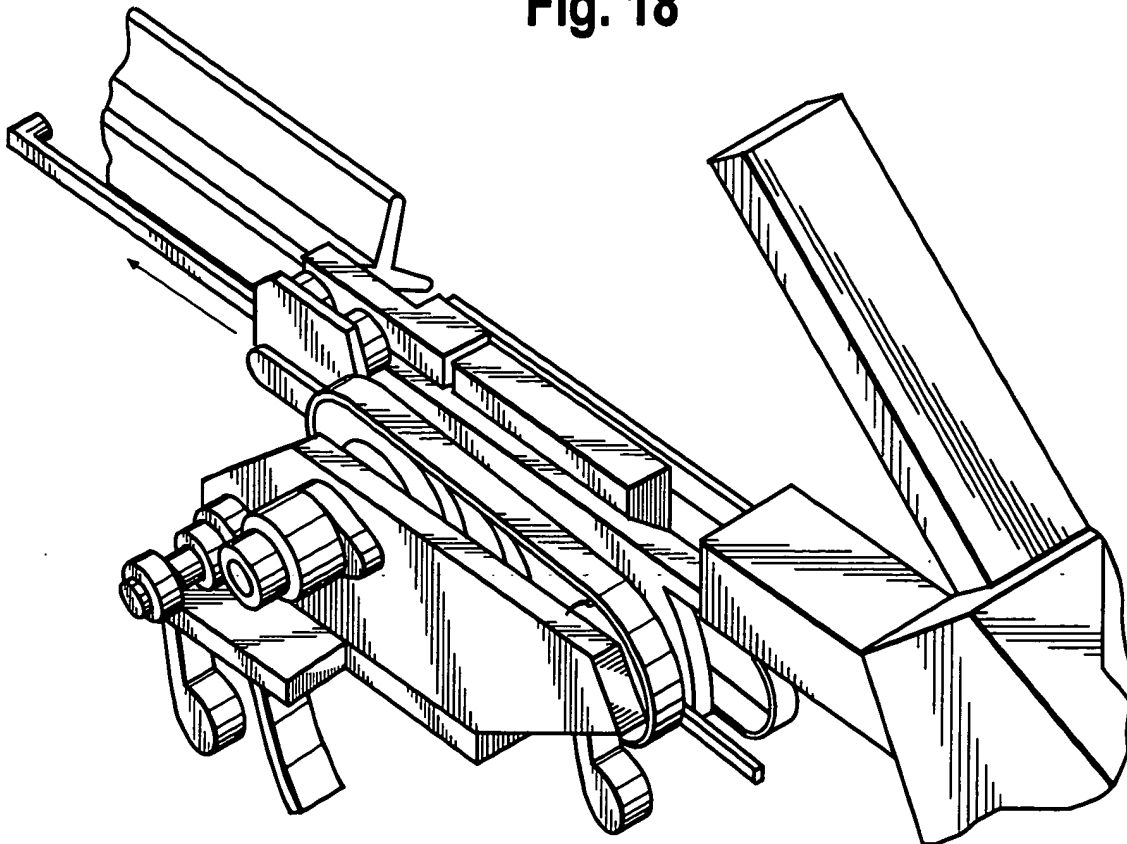
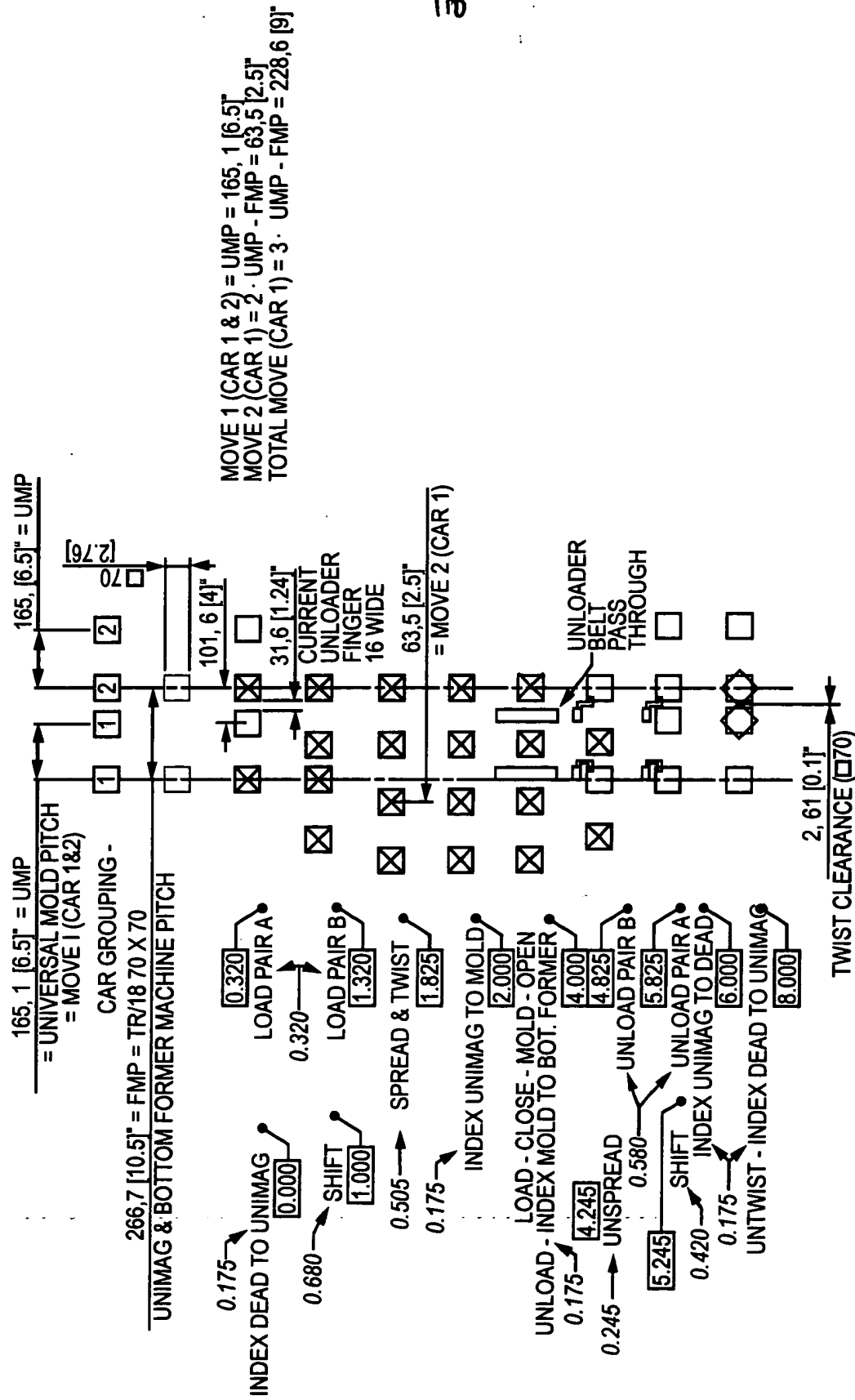


Fig. 19



[illegible]

Fig. 21

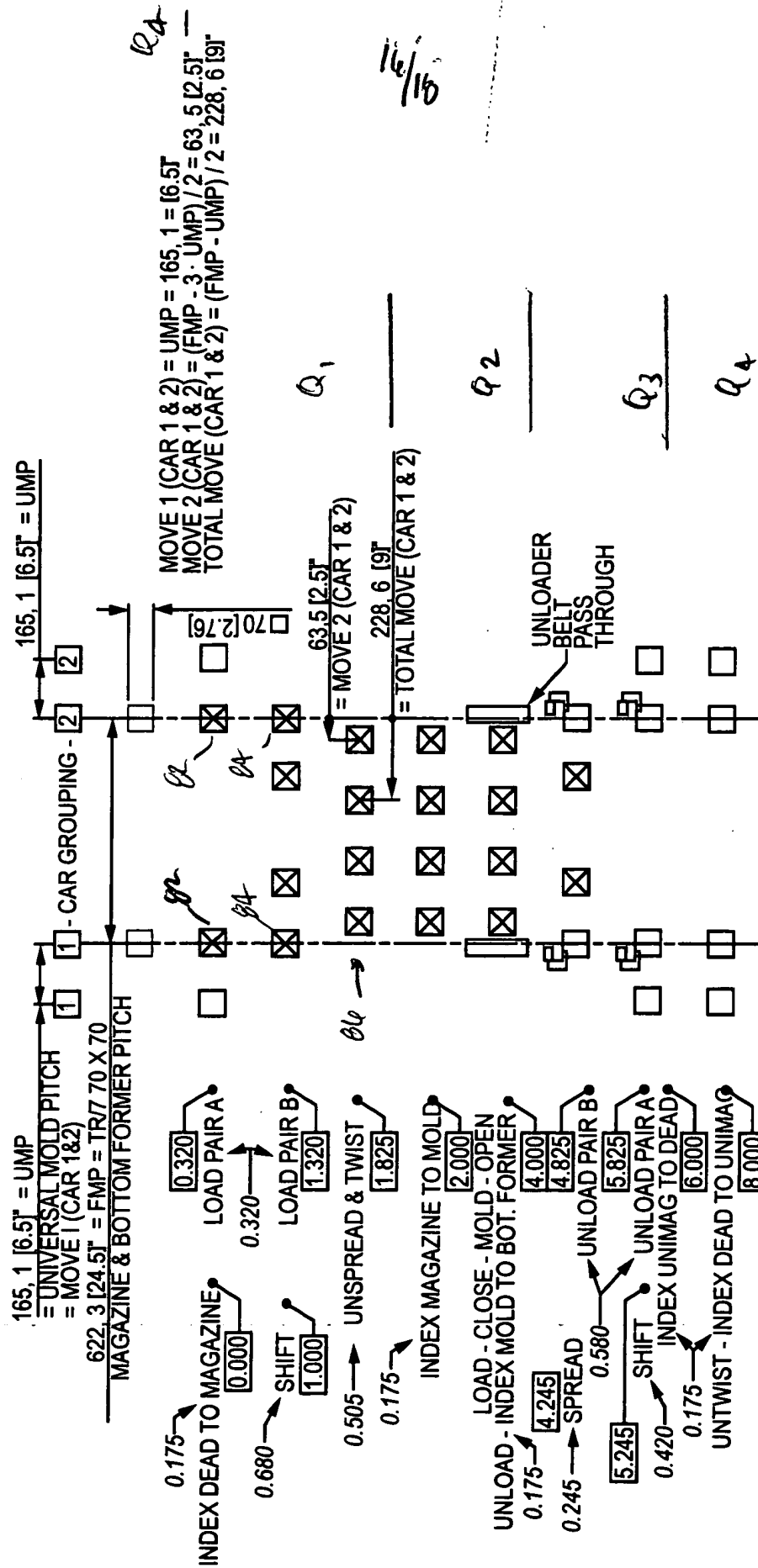


Fig. 22

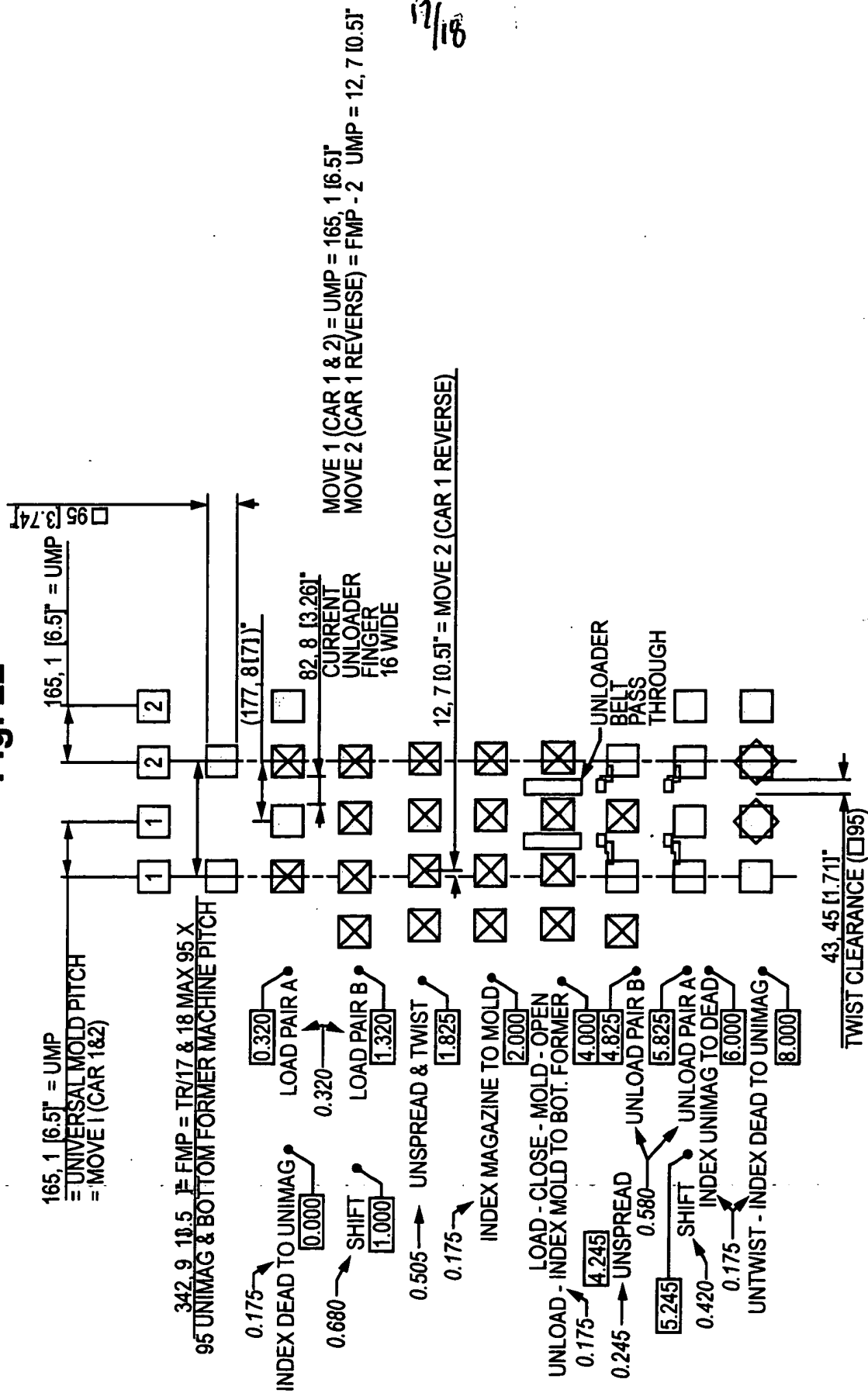


Fig. 23

